

Elabo.
Systematic success



Solutions. For today and the future



Assembling, programming and testing units for white-goods electronics

01 July 2012
Thomas Seeger

installing

Electronics for household devices

Programming

Testing

Assembly

**Control systems for washing machines, dryers,
refrigerators, stoves ...**

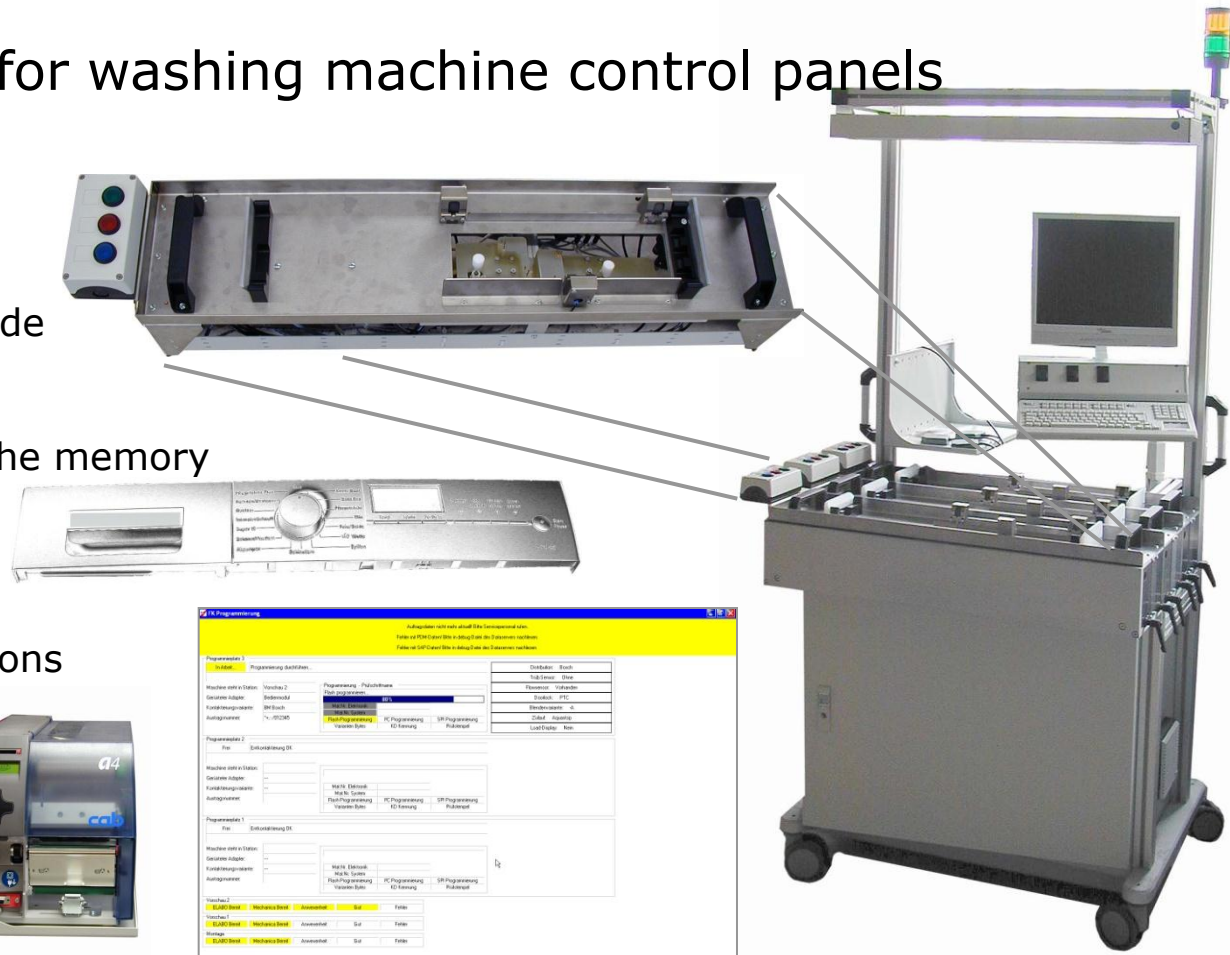
Elabo Testsystems. System-based solutions

Assembling, programming and testing units for white-goods electronics

programming

Programming station for washing machine control panels

- Reading the electronic ID
- Identification of 2D barcode
- Firmware - Download
- Programming (flashing) the memory
- Verifying the data
- Labelling
- 3 Programming workstations
- Pin adaptation



programming

Programming station for washing machine power units

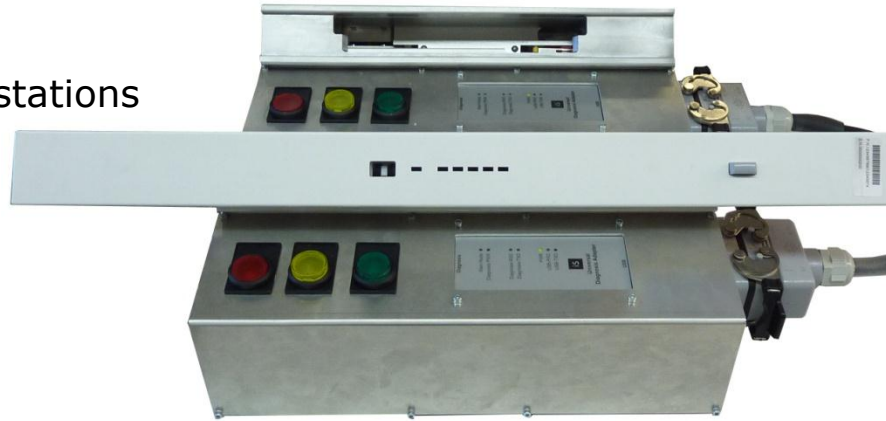
- Reading the electronic ID
- Firmware - Download
- Programming (flashing) the memory
- Verifying the data
- 6 Programming workstations
- Flexible adaptation



programming

Programming station for refrigerator control units

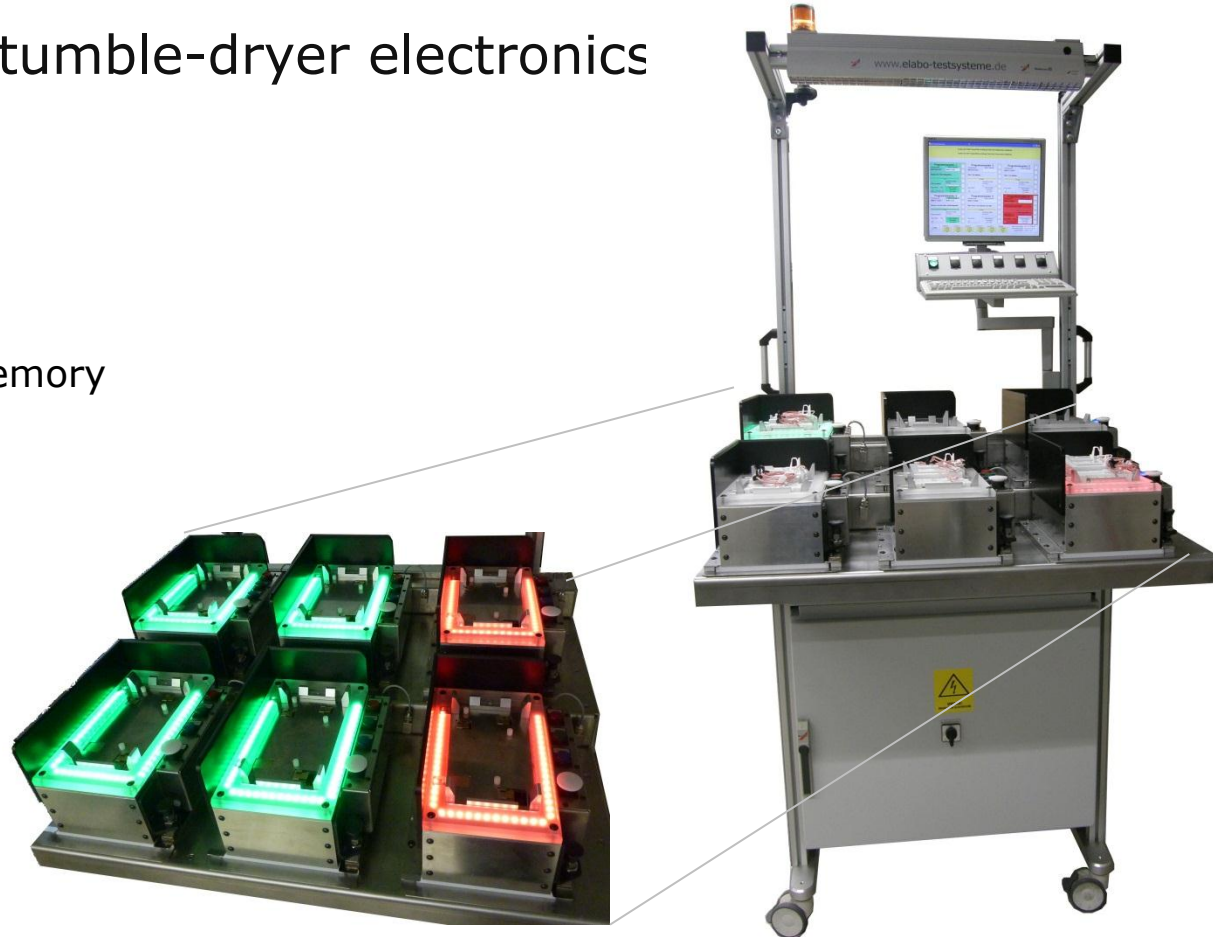
- Reading the electronic ID
- Firmware - Download
- Programming (flashing) the memory
- Verifying the data
- Label printing
- 2 Programming workstations
- Flexible adaptation



programming

Programming station for tumble-dryer electronics

- Reading the electronic ID
- Firmware - Download
- Programming (flashing) the memory
- Verifying the data
- Optical visualization
- 6 Programming stations
- Flexible adaptation



programming and testing

Programming system for washing machine control panels

- Identification of the the barcode / electronic ID
- Visual inspections
- Firmware - Download
- Programming (flashing) the memory
- Verifying the data
- Button testing
- Dial testing
- Active function control
- Labelling
- ERP-connection



programming and testing

Programming system for washing machine control panels

- ID of the the barcode / electronic ID
- Visual inspections
- Programming (flashing)
- Verifying the data
- Button testing
- Dial testing
- Labelling



installing

Assembly system for washing machine control panels

- Supplying the materials
- Lighting
- Assembly equipment
- Press-fitting equipment
- Transport trolley



Elabo Testsystems. System-based solutions

Assembling, programming and testing units for white-goods electronics

installing

Assembly system for washing machine control panels

- Production control software
- Supplying of materials
- Worker information system
- Assembly equipment
- Transport system
- Product carrier



WS1a

		VIB 3TS60101A
		Auftrag 99900000001
		Losgrösse 300
		Produziert 0
		Tendency +9
		Shift target 835
		Actual 436

Bill of materials (variant parts):

90000000000000000000	SW POWER MODULE WASH V1001F
90000000000000000000	SET 33000000000000000000
90000000000000000000	Control panel assembly WS1a
90000000000000000000	Assembly P/PC/E
90000000000000000000	Control panel WS1a
90000000000000000000	Bill of materials
90000000000000000000	Control panel WS1a P/B V020000
90000000000000000000	CONTROL P/C WHITE D/C
90000000000000000000	Control panel WS1a
90000000000000000000	Bill of materials
90000000000000000000	Control panel WS1a P/B
90000000000000000000	Control panel WS1a P/B



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